



#### Kashi Vishwanath Steels Pvt. Ltd.

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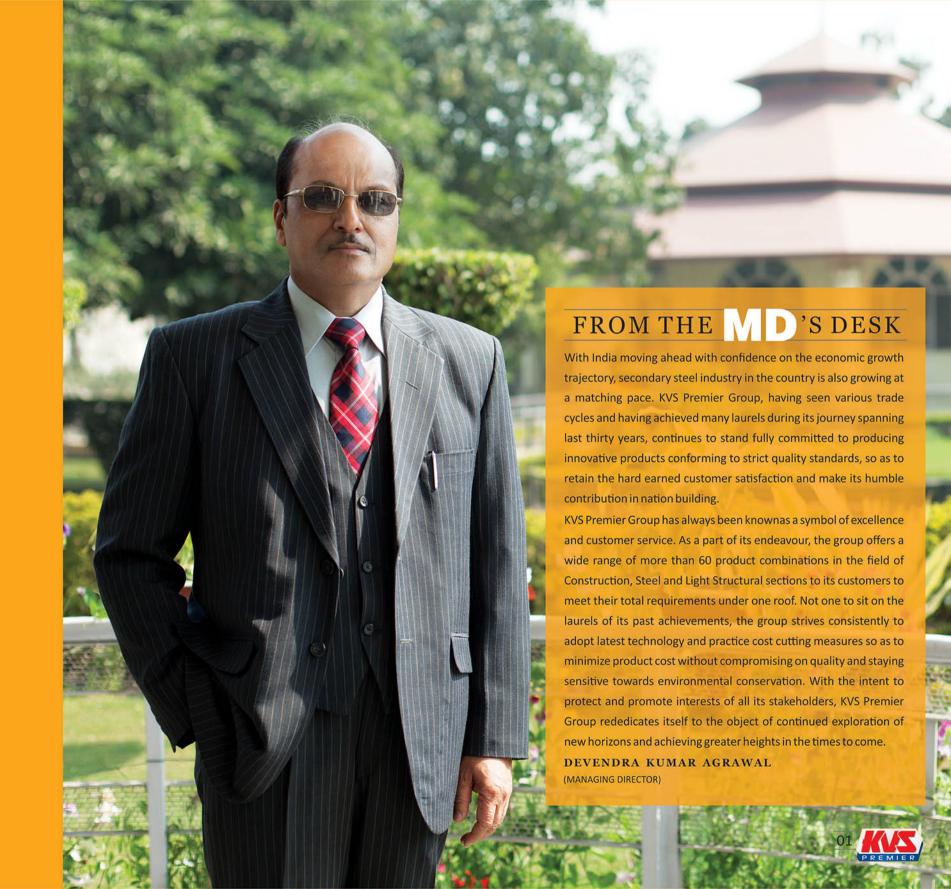
## ATRADITION OF EXCELLENCE



With leading-edge manufacturing technologies, KVS Premier Group seeks to excel by providing the best quality products and the best possible service to the customers. The focus on continuous improvement and proficient R&D has enabled the group to stay ahead in the industry. Applauded for its tough construction, superb finishing & high durability, KVS Premier Group Construction Steel range (TMT Bars & Light Structural Steel) represents reliability and quality to customers.

KVS Premier Group is proud to be a part of the legacy that is earned over last three decades and aspires to become an epitome of excellence. Highly Respectable Jindal-Galwalia family have always been the driving force behind the company's outstanding growth story. The group also feels privileged and enjoys the blessings of the Group Chairman Mr. Mithlesh Kumar Galwalia.

Under the enterprising, dynamic & visionary leadership of Mr. Devendra Kumar Agrawal as Managing Director, ably supported by his son Mr. Arpan Jindal, Director, the group has attained new heights of excellence and recognition. With the combined force of innovation, adaptation of new technologies, the group, is consistently striving to attain its set goals of delivering assured quality, responsive service, establishing new benchmarks and achieve the pinnacle of success in the industry.



# ESTABLISHING EW BENCH MARKS BY PRESENTING EW GENERATION HEAT TREATED TMT BARS

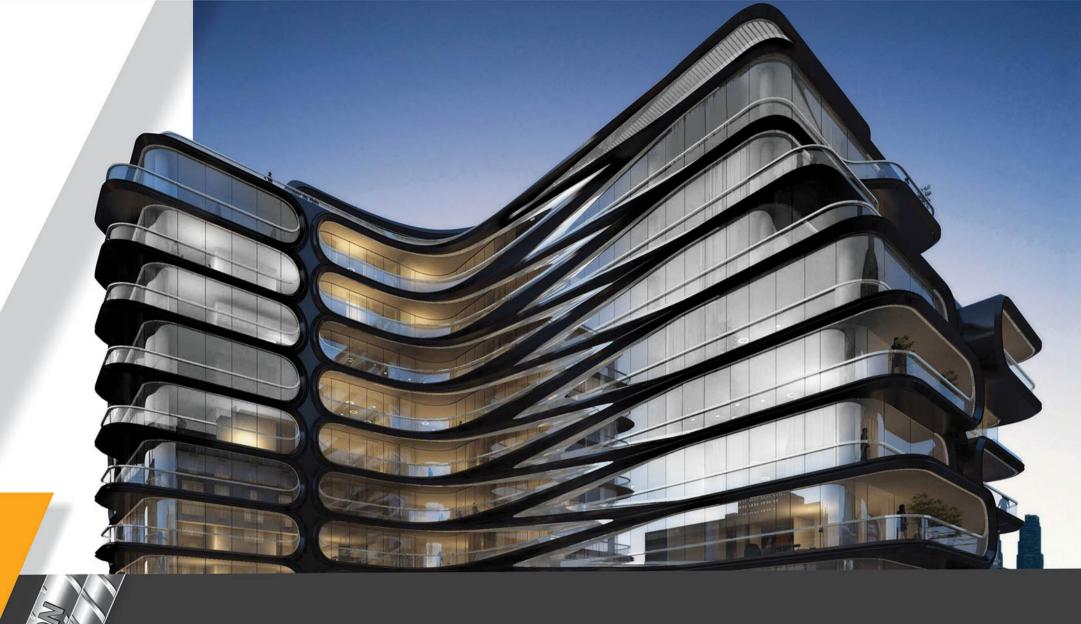
#### KVS POWERCON TMT BARS

KVS POWERCON HEAT TREATED TMT BARS with superior and elastic energy absorbing features are best suited for construction in seismic / non seismic zones, modern construction and structures of high public and strategic importance.

KVS POWERCON TMT BARS are characterized by higher UTS / YS ratio due to which they are capable of absorbing more energy if loaded beyond yield point due to sudden loading as experienced during an earthquake.

KVS POWERCON TMT BARS exhibit minimum Elongation with guaranteed UTS / YS ratio as per BIS. This enables the material to withstand sudden load absorption capacity, which is encountered during earthquake, cyclones, tsunamis etc. thus providing higher safety.

KVS POWERCON TMT BARS are in full conformity with IS: 1786:2008 Grade Fe 415 / 415D, Fe500 / 500D and Fe 550 / 550D specifications.



#### MANUFACTURING FACILITIES

- Multiple Induction Furnaces for production of superior and regulated quality of Billets.
- Double Stand 4 / 7 meter Continuous Casting Machine (CCM)
   Integrated with an Automated Rolling Mill.

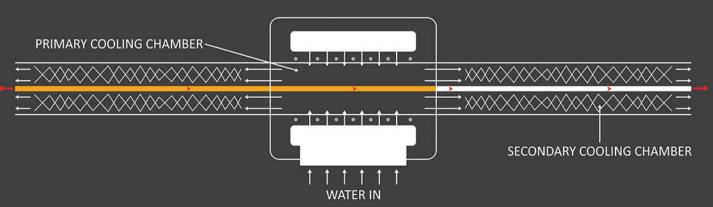
KVS POWERCON TMT Bars Available Sizes (in mm)

8	10	12	16
20	25	28	32





### HEAT TREATMENT PROCESS



## THE TECHNOLOGICAL ADVANTAGE IN PROCESS

#### TURBO COOLING SYSTEM

#### FOR HEAT TREATMENT PROCESS

KVS POWERCON TMT BARS draw their strength from a computer controlled inline process of hardening & tempering, which involves:

#### QUENCHING

The hot rolled bar leaves the final mill stand and is rapidly quenched by a special water spray system. This converts the surface layer of the bar to a hardened structure called Martensite while the core remains austenitic.

#### SELF TEMPERING

The bar leaves the quenching box with the core temperature being higher than that at the surface. This allows the heat to flow to the surface from the core, thereby tempering the surface, resulting in a structure called Martensite. The core remains austenitic at this stage.

#### ATMOSPHERIC COOLING

Cooling takes place on the walking cooling bed, where the austentic core is transefered to a ductile Ferrite-Pearlite core leaving a strong outer layer of tempered Martensite and a ductile core of Ferrite-Pearlite.



KVS POWERCON TMT BARS

ORDINARY BARS 🗶



# KAL AAJ HAMESHA



# THE STEEL REDEFINED AN ULTIMATE COMPOSITION WITH IMPRESSIVE FINESSE

#### KVS POWERCON TMT BARS PROPERTIES

Chemical Properties of KVS POWERCON Fe 500D TMT Bars			
Test	IS: 1786 Fe 500D Gr. (%)	KVS Powercon Fe 500D Gr. (Observed Values)%	
Carbon (Max.)	0.25%	0.25%	
Sulphur (Max.)	0.040%	0.035%	
Phosphorus (Max.)	0.040%	0.035%	
Sulphur + Phosphorus (Max.)	0.075%	0.070%	

Mechanical Properties of KVS POWERCON Fe 500D TMT Bars			
Test	IS: 1786 Fe 500D Gr. (%)	KVS Powercon Fe 500D Gr. (Observed Values)%	
Yield Stress / Proof Stress (N/mm²)(Min.)	500	520	
Tensile Strength (N/mm²)(Min.)	565	590	
Elongation (Min.)	16%	17%	

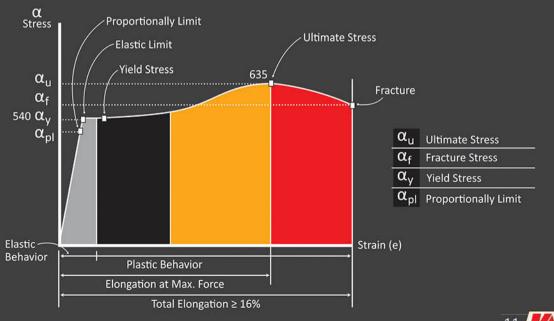
Product Ra	inge of Powercor	n Fe 500D Rebars		
Nominal Diameter (mm)	Nominal Weight (Kg/mtr) as per IS: 1786	Weight Range (Kg/mtr) as per IS: 1786	Powercon Fe 500D Rebars (Kg/mtr)	Packaging (No. of pcs per bundle)
8	0.395	0.367 - 0.423	0.387 - 0.405	19/20
10	0.617	0.574 - 0.660	0.605 - 0.623	13/14
12	0.888	0.844 - 0.932	0.870 - 0.897	9
16	1.578	1.499 - 1.657	1.546 - 1.594	5
20	2.466	2.392 - 2.540	2.417 - 2.491	3
25	3.853	3.737 - 3.969	3.776 - 3.891	1
28	4.853	4.689 - 4.979	4.737 - 4.882	1
32	6.313	6.123 - 6.502	6.187 - 6.376	1 /
40	9.850	9.554 - 10.145	9.653 - 9.948	1 4



Ductility is a property which helps in elongation of TMT Bar and prevents it from snapping abruptly. KVS POWERCON TMT Bars have the rare combination of high strength with ductility. Elongation along with its Yield stress / Proof Strees [Uy] of a steel rebar plays a major role in its ductility. Elongation of a Steel TMT Bar refers to ability to elongate before failure. It is an ultimate stress / deformation [Um] at fracture. Yield stress corresponds to the Yield Strength [Fy]: which is maximum load that an element can undertake. UTS or Ultimate Tensile Strength defined as ultimate stress a material can withstand, defines the ductility for the material. Studies prove a higher tensile strength in TMT Bars result in less consumption of steel.

#### STRESS STRAIN CURVE FOR KVS POWERCON TMT BARS

#### (SHOWING LOADING & UNLOADING PATH)





# AHERITAGEOF LEADERSHIP WITHSTRENGTH & RUST

KVS Premier Group seeks to excel by providing the best quality products and create solutions to the ever changing needs, using the material that plays a vital role in it. Quality is of utmost importance at KVS Premier Group. KVS POWERCON TMT Bars assure that every TMT Bar meets the highest standards laid down for product category. All of our production processes follow these stringent manufacturing principles, ensuring our clients get top quality solutions for their needs.

### THE SYSTEM AND THE PRACTICE

#### EXCELLENCE ENDORSED

KVS Premier Group is endeavoring in manufacturing Construction Steel & Structural Steel Sections as per BIS Specification IS: 2830:2012, IS: 2831:2012, IS: 1786:2008, IS: 2062:2011,

IS:15911:2010.

- An ISO 9001:2008 & ISO 14001:2004 Certified company and also possesses OHSAS 18001:2007 Certification.
- Registered with various Central & State Govt. undertaking viz.
- 1. RDSO (Research Design Standards Organisation).
- 2. MES (Military Engineer Services).
- 3. IOCL (Indian Oil Corporation Limited).
- 4. AWHO (Army Welfare Housing Organisation).
- 5. DGS&D (Director General of Supplies & Disposals).
- 6. Uttaranchal Payjal Nigam (Construction Division).
- 7. PTCUL (Power Transmission Corporation Of Uttarakhand Limited).
- 8. UPSRTC (Uttar Pradesh State Road Transport Corporation).
- 9. NTPC (National Thermal Power Corporation).
- 10. NHPC (National Hydro Power Corporation).
- 11. PSPCL (Punjab State Power Corporation Limited)
- 12. U.P. State Bridge Corporation
- 13. UPCL (Uttrakhand Power Corporation)
- 14. UPPCL (U.P. Power Corporation Limited)
- 15. UPRNN (Uttar Pradesh Rajkiya Nirman Nigam Limited)
- 16. U.P. Samaj Kalyan Nirman Nigam
- 17. Rural Engineering Services, etc.

#### IN-HOUSE LABORATORY AND QUALITY CONTROL

- Well equipped Chemical Laboratory for Wet Analysis with Strohlien Apparatus Oven, Hardness Tester, Electronic Balances etc.
- Spectrometers Model GDS 500A, Leco Make, USA with 22 elements.
- UTM of 60 Tons Capacity to check physical properties.
- Team of specialized and qualified technicians to ensure utmost conformity of the product to laid down stringent parameters.

#### KVS POWERCON TMT BARS FEATURES

- 1 EXCELLENT BOND STRENGTH 2 BENDABILITY

3 WELDABILITY

- 4 SUPERIOR DUCTILITY
- 5 GREATER STRENGTH
- 6 FIRE & CORROSION RESISTANT
- T EARTHQUAKE RESISTANT









### PRODUCTS MANUFACTURED

#### BY KVS PREMIER GROUP

#### PRODUCT PORTFOLIO - TMT BARS

KVS POWERCON TMT BARS (As per IS: 1786:2008)

(Grades Fe 415/415D, Fe 500/500D, Fe 550/550D)

Sections: 8mm, 10mm, 12mm, 16mm, 20mm, 25mm, 28mm, 32mm

#### KVS LIGHT STRUCTURAL STEEL

**KVS PLAIN ROUNDS** (As per IS: 2062:2062, IS: 15911:2010)

Sections: 8mm, 10mm, 12mm, 16mm, 20mm, 25mm, 28mm, 32mm, 40mm

**KVS ANGLES** (As per IS: 2062:2062, IS: 15911:2010)

Sections: A25X25X3mm, A32X32X3mm, A35X35X5mm, A40X40X4/5/6mm, A50X50X4/5/6mm, A65X65X5/6mm, A75X75X6/8mm\*

**KVS FLATS** (As per IS: 2062:2062, IS: 15911:2010)

Sections: F20X3mm, F20X4mm, F20X5mm, F25X6mm, F32X6mm, F38X8mm, F40X6mm, F50X5/6/10/12/16/20mm, F65X6/8/10/12/16/20mm, F75X6/10mm\*, F100X6/12mm\*

KVS CHANNELS

(As per IS: 2062:2011, IS: 15911:2010) (As per IS: 2062:2011, IS: 15911:2010)

Sections: C75X40mm (LC), C75X40mm (MC), C100X50mm (As per IS: 2062:2011, IS: 15911:2010) Sections: 8mm, 10mm, 12mm,

16mm, 20mm, 25mm

**KVS SQUARES** 

KVS T - IRON (As per IS: 2062:2011, IS: 15911:2010) Sections: T-50X5/6\*, T-75X8/10\*

\*Under Development

KVS LIGHT STRUCTURAL STEEL PROPERTIES (As per IS: 2062:2011)

CHEMICAL PROPERTIES		MECHANICAL PROPERTIES		
TEST	As per IS: 2062:2011	TEST A	s per IS: 2062:2011	
Carbon (Max.)	0.23%	Yield Stress / Proof Stress (N/mm²) (Min	.) >250	
Sulphur (Max.)	0.045%	Tensile Strength (N/mm²) (Min.)	>410	
Phosphorus (Max.)	0.045%	Elongation (Min.)	23%	
Manganese (Max.)	1.50%			
(As per IS: 15911	:2010)			
CHEMICAL PROPE	RTIES	MECHANICAL PROPERTIES		
TEST	As per IS: 15911:2010	TEST A	As per IS: 15911:2010	
Carbon (Max.)	0.25%	Yield Stress / Proof Stress (N/mm²) (Min.	.) >215	
Sulphur (Max.)	0.060%	Tensile Strength (N/mm²) (Min.)	>370	
Phosphorus (Max.)	0.075%	Elongation (Min.)	23%	
Manganese (Max.)	1.25%			